

CUTTING TOOLS & PRECISION TOOLS

AQUA Drills EX FLAT Oil-Hole 5D

ดอกสว่านคาร์ไบด์หัวตัด มีรูระบายน้ำมัน สามารถเจาะได้ 5 เท่าของ Diameter

NACHI

นาชิ

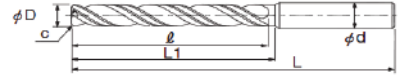
List 9814

h7

AQ EX

24°/30°

180°



- High performance flat drilling up to 5x drill diameter is possible.
- A centering hole or guide hole is necessary.

KT Code NA9814_(dia.) เช่น dia. 3.0 mm : NA9814_0300

ขนาด Dia. φD (mm)	Flute Length (mm)	Over All Length L (mm)	Shank Dia. φd (mm)	ราคา (บาท)	ขนาด Dia. φD (mm)	Flute Length (mm)	Over All Length L (mm)	Shank Dia. φd (mm)	ราคา (บาท)	ขนาด Dia. φD (mm)	Flute Length (mm)	Over All Length L (mm)	Shank Dia. φd (mm)	ราคา (บาท)
3.0	20	74	3		6.3	41	101	7		9.6	63	126	10	
3.1	22	80	4		6.4	43	101	7		9.7	65	126	10	
3.2	22	80	4		6.5	43	101	7		9.8	65	126	10	
3.3	22	80	4		6.6	43	101	7		9.9	65	126	10	
3.4	24	80	4		6.7	45	101	7		10.0	65	126	10	
3.5	24	80	4		6.8	45	101	7		10.1	67	138	11	
3.6	24	80	4		6.9	45	101	7		10.2	67	138	11	
3.7	24	80	4		7.0	46	101	7		10.3	67	138	11	
3.8	26	80	4		7.1	48	110	8		10.4	69	138	11	
3.9	26	80	4		7.2	48	110	8		10.5	69	138	11	
4.0	26	80	4		7.3	48	110	8		10.6	69	138	11	
4.1	28	90	5		7.4	50	110	8		10.7	72	138	11	
4.2	28	90	5		7.5	50	110	8		10.8	72	138	11	
4.3	28	90	5		7.6	50	110	8		10.9	72	138	11	
4.4	29	90	5		7.7	52	110	8		11.0	73	138	11	
4.5	29	90	5		7.8	52	110	8		11.1	74	146	12	
4.6	29	90	5		7.9	52	110	8		11.2	74	146	12	
4.7	32	90	5		8.0	52	110	8		11.3	74	146	12	
4.8	32	90	5		8.1	54	117	9		11.4	76	146	12	
4.9	32	90	5		8.2	54	117	9		11.5	76	146	12	
5.0	33	90	5		8.3	54	117	9		11.6	76	146	12	
5.1	35	94	6		8.4	56	117	9		11.7	78	146	12	
5.2	35	94	6		8.5	56	117	9		11.8	78	146	12	
5.3	35	94	6		8.6	56	117	9		11.9	78	146	12	
5.4	37	94	6		8.7	58	117	9		12.0	78	146	12	
5.5	37	94	6		8.8	58	117	9		12.5	82	153	13	
5.6	37	94	6		8.9	58	117	9		13.0	86	153	13	
5.7	39	94	6		9.0	59	117	9		13.5	89	162	14	
5.8	39	94	6		9.1	61	126	10		14.0	91	162	14	
5.9	39	94	6		9.2	61	126	10		14.5	95	169	15	
6.0	39	94	6		9.3	61	126	10		15.0	98	169	15	
6.1	41	101	7		9.4	63	126	10		15.5	102	178	16	
6.2	41	101	7		9.5	63	126	10		16.0	104	178	16	

Cutting Condition : B39